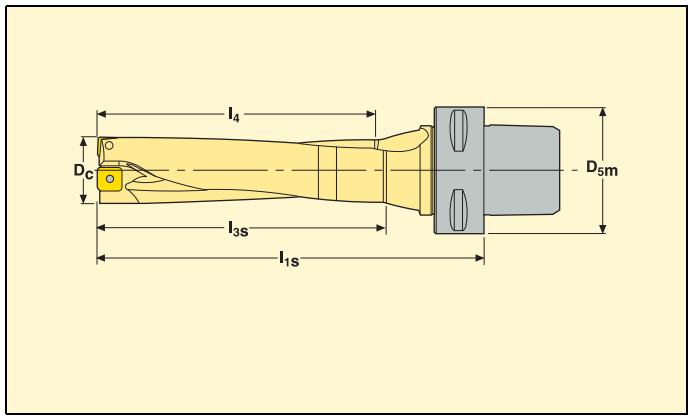
для заказа - seco@seco-tool.ru

Drilling depth 4 x D

- For insert information and cutting and machining data, please see Machining Navigator Holemaking

Seco-Capto™ C6 shank



Drill dia. D_c (mm)	Drill depth l_4 (mm)	Part No.	Dimensions in mm			Insert types	
			l_{1s}	l_{3s}	D_{5m}	Centre insert	Periph insert
28,59	115	**SD504-28.59-115-C6**	162	120	63	SPGX 0903-C1	SCGX 09T308..
29,00	116	**SD504-29-116-C6**	163	121	63	SPGX 0903-C1	SCGX 09T308..
30,00	120	**SD504-30-120-C6**	167	125	63	SPGX 0903-C1	SCGX 09T308..
31,00	124	**SD504-31-124-C6**	171	129	63	SPGX 0903-C1	SCGX 09T308..
31,75	127	**SD504-31.75-127-C6**	175	132	63	SPGX 11T3-C1	SCGX 09T308..
32,00	128	**SD504-32-128-C6**	176	133	63	SPGX 11T3-C1	SCGX 09T308..
33,00	132	**SD504-33-132-C6**	180	137	63	SPGX 11T3-C1	SCGX 09T308..
34,00	136	**SD504-34-136-C6**	184	141	63	SPGX 11T3-C1	SCGX 09T308..
35,00	140	**SD504-35-140-C6**	188	145	63	SPGX 11T3-C1	SCGX 120408..
36,00	144	**SD504-36-144-C6**	192	149	63	SPGX 11T3-C1	SCGX 120408..
37,00	148	**SD504-37-148-C6**	196	153	63	SPGX 11T3-C1	SCGX 120408..
38,00	152	**SD504-38-152-C6**	200	157	63	SPGX 12T3-C1	SCGX 120408..
39,00	156	**SD504-39-156-C6**	204	161	63	SPGX 12T3-C1	SCGX 120408..
40,00	160	**SD504-40-160-C6**	208	165	63	SPGX 12T3-C1	SCGX 120408..

Spare Parts, Parts included in delivery

Accessories*

For drill dia (mm)	Locking screw		Key	Dynamomentic key**	Replacement Blade	Torque value
	Centre insert	Periph insert				
28,50-31,49	C03007-T09P	C03009-T09P	T09P-2	T00-09P20	T00-09P	2,0 Nm
31,50-34,49	C03508-T15P	C03508-T15P	T15P-2D	T00-15P30	T00-15P	3,0 Nm
34,50-40,00	C03508-T15P	C05012-T15P	T15P-2D	T00-15P30	T00-15P	3,0 Nm

Please check availability in current price and stock-list

* Not included in delivery
** Including blade

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