

- 1. Remove belt guard and attaching hardware from box and ensure all parts are available.
- 2. Remove the front cover by removing the nuts from the four corner studs. Position back section over the motor and reducer shafts.

## WARNING

To ensure that drive is not unexpectedly started, turn off and lock out or tag power source before proceeding. Failure to observe these precautions could result in bodily injury.

3. The guard has four mounting straps. Attach the lower straps to the corresponding housing assembly bolts.

- 4. Attach the two upper straps to the holes provided on the front motor mount support.
- 5. Install sheaves and belts and adjust accordingly.
- 6. Install front cover over four corner mounting studs, secure with nuts and washers provided.

## WARNING

Ensure that all guards are properly installed before proceeding. Exercise extreme care to avoid contacting rotating parts. Failure to observe these precautions could result in bodily injury.

7. Check operation of machine.

**WARNING:** Because of the possible danger to persons(s) or property from accidents which may result from the improper use of products, it is important that correct procedures be followed: Products must be used in accordance with the engineering information specified in the catalog. Proper installation, maintenance and operation procedures must be observed. The instructions in the instruction manuals must be followed. Inspections should be made as necessary to assure safe operation under prevailing conditions. Proper guards and other suitable safety devices or procedures as may be desirable or as may be specified in safety codes should be provided, and are neither provided by Baldor Electric Company nor are the responsibility of Baldor Electric Company. This unit and its associated equipment must be installed, adjusted and maintained by qualified personnel who are familiar with the construction and operation of all equipment in the system and the potential hazards involved. When risk to persons or property may be involved, a holding device must be an integral part of the driven equipment beyond the speed reducer output shaft.



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This material is not intended to provide operational instructions. Appropriate instruction manuals and precautions should be studied prior to installation, operation or maintenance of equipment.